

Tetrix 200

DC Comfort 2.0 puls 8P

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- Gas-cooled DC TIG inverter welding machine
- Features characteristics for EWM activArc and EWM spotArc
- Electronic HF-start
- TIG liftarc welding without HF
- Adjustable pulse frequency and balance
- Reduced secondary current accessible using torch trigger
- **MMA welding**
- MMA average value pulsing
- Adjustable hot start current and hot start time
- Adjustable Arcforce
- Antistick function
- Connection capability for remote control and function torch
- Overvoltage protection
- IP23.



	TIG	MMA
Setting range for welding current	5 A - 200 A	5 A - 150 A
Duty cycle at ambient temperature	40 °C	
25 %	200 A	–
35 %	–	150 A
60 %	150 A	120 A
100 %	140 A	100 A
Open circuit voltage	63 V	
Mains frequency	50 Hz / 60 Hz	
Mains fuses (slow-blow)	1 x 16 A	
Mains voltage (tolerances)	1 x 230 V (-40 % - +15 %)	
Dimensions machine, LxWxH in mm	428 x 181 x 294	
Weight, machine	10 kg	